# **TECHNICAL DATA SHEET**



## DYNAMIC UV COLD FOIL ADHESIVE

## **DESCRIPTION OF THE PRODUCT**

Acrylate resin UV curable topcoat varnish for PE, PP and coated paper, the main application is UV-Flexo cold foil adhesive for in-line foil stamping

#### TYPICAL PHYSICAL PROPERTIES

**Emulsion solution** Appearance

Viscosity 40 ± 5 s (Zahn Cup # 4, at 25° C)

# **DRYING / CURING SPEED**

UV Lamp (Hg/Mercury) 80-200 W/cm.

Printing speed up to 70m/min.

(Based on UV Lamp condition, reflector, thickness, etc.)

### FIELD OF APPLICATION

UV Flexo with a lamination unit, 6-8 cm3/m2

Stamping foil: Use gold and silver stamping foil recommended for cold stamping process from the manufacturers.

## **NOTE**

Materials need to be checked for compatibility before starting the job.

### **STORAGE**

Shelf life is 8 months for an unopened container if stored in darkroom at temperature of 15 -25 °C. Product must be stored away from sunlight or any other strong light sources.

## **SAFETY**

Avoid direct contact with skin, eyes and mucous membranes.

Wash with detergent when finish the work.

